





# **SYNTHESIS 66**

137' (41.81m) 1982 Feadship Custom Monaco Monaco



Manufacturer: Feadship

Engines: 8 Caterpillar Hull Material: Steel
Engine Model:D379 TA Cruise Speed: 12 Knots
Engine HP: 575 Max Speed: 14 Knots
Beam: 25' 11" Cabins/Heads:5 /

Max Draft: 8' 2" Cabins/Heads:5 /
Fuel Type: Diesel

Water: 2641 G (10000 L)Fuel: 11623 G (44000 L)









### **Data Sheet**

Category: Motor Yachts

Condition: Used Model Year: 1982 Refit Year: 2023 Beam: 25'11" (7.90m) Max Draft: 8' 2" (2.50m)

(0.00m)

LOA: 137' 2" (41.81m) LWL: 114' 10" (35.97m)

Cabins: 5 Sleeps: 10 Single Berths: 6 Twin Berths: 1 Double Berths: 2 Queen Berths: 1 King Berths: 1 Crew Cabins: 5 Crew Sleeps: 9

Maximum Speed: 14 Knots Cruise Speed: 12 Knots Fuel Type: Diesel Hull Material: Steel

Hull Shape: Displacement Air Conditioning: Yes

Gross Tonnage: 347

tonnes

Fuel Tank: 11623 gal (44000 liters)
Fresh Water: 2641 gal (10000 liters)
Holding Tank: 11624 gal Classification:

Lloyds

MCA Certified: Yes Builder: Feadship

Interior Designer: Larvor

HIN/IMO: 8348240

Stock #: 17d79324-11a2-ed11-

aad1-000d3a314302

## **Engines/Generators**

Engine 1 Caterpillar D379 TA 575HP 428KW Hours: 5714 Engine 2 Caterpillar D379 TA 575HP 428KW Hours: 5714 Engine 3 Caterpillar D379 TA 575HP 428KW Hours: 5528 Engine 4 Caterpillar D379 TA 575HP 428KW Hours: 5528 Year: None Engine 5 John Deere Custom Application 100KW Hours: 7700 Engine 6 John Deere Custom Application 100KW Hours: 7700

Engine 7 John Deere Custom Application 100KW Hours: 9400 Engine 8 John Deere Custom Application 100KW Hours: 9400



# **Summary/Description**

-

### **MAIN CHARACTERISTICS**

VAT Status: EU VAT Paid

Builder: Feadship, De Vries Scheepsbouw

Year: 1982

Refit: 2019 - 2023

Length: 41.76m (137')

LOA: 40.23m (131'9")

Beam: 7.90m (25'11")

Draft: 2.5m (8'2")

Hull Number: 625

**GRT: 347** 

Net Tonnage: 104

Range: 3,500nm

Flag: Malta

Cruising Speed: 12 knots

Max Speed: 13 knots

Guests: 10 in 5 staterooms

Crew: Up to 9 crew in 5 cabins

MCA: Compliant

Classification: Lloyds

Previous Names: Spellbound, Big Eagle II, Halcyon, Centinela IV

Naval Architect: De Voogt

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### CONSTRUCTION

Steel hull, aluminium superstructure, with upper wheelhouse, sun deck, raked bow and transom stern. Vessel was fully repainted and new teak decks laid in 2020 – 2022.

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### **HEAD ROOM**

6'7" throughout vessel interiors.

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### **MECHANICAL EQUIPMENT**

2 x Caterpillar D379 TA 575 hp each @ 1225 rpm (Top end rebuild completed in 2021 at 5,000 Hours)

Port Engine Hours: 5528

Starboard Engine Hours: 5714

Dry stack exhaust

Central Fire and emergency system

Central engine room alarm system Link

Kidde Halon fire suppression system

Vosper stabilizer system with Koopnautic controls (3' x 7' fins) MK III

Schottel bow thruster, 15kW electric

2 x Azcue 50A bilge and fire pumps

H & R sump and sewage pumps

Giannischi freshwater pressure pumps

1 x Idromar water maker (new 2023)

1 x Octomarine water maker

Thermia 100 gal. hot water tank, 1.2 kw capacity

Atlas Copco air compressors

Alfa Laval fuel centrifuge

Emergency gasoline fire pump

Headhunter MSD

Domestic chilled water system 113L

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#### CONSUMPTION

11.5 knots @ 1050 RPM 190 L/H (including 15 L/H for generator)

12.5 knots @ 1200 RPM 285 L/H (including 15 L/H for generator)

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#### **TANKS**

Fuel: 44,000 L

Water: 10,000 L

Grey water: 4,800 L

Black Water: 800L

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### **ELECTRICAL**

Generators: John Deere custom application 100 kW (new 2012) (Top end Spring 2023)

Port Generator Hours: 7,700 Hours

Starboard Generator Hours: 9,400 Hours

New shore power convertor 90 Kva 2022

24v DC System for starting engines, ships service electronics, emergency lighting

Sephco 55kW Load Bank

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### **ELECTRONICS & NAVIGATION SYSTEMS**

2 x Furuno Radars FAR2127

PBX Telephone System

Intellian FB250

Searchlight

AIS Furuno

Raymarine Chart Plotter

Furuno GP150 GPS

Furuno FE700 Depth

Sailor RT2048 VHF

Standard Horizon LH10 Hailer

Furuno RD30 with Airmar Weather station



Sperry Navipilot V Auto Pilot

Navigat X Mk II Gyro

Two Isolated Navigation Computers with Nobeltec, Transas, and Max Sea

### **ELECTRONICS & NAVIGATION SYSTEMS**

2 x Furuno Radars FAR2127	
PBX Telephone System	
Intellian FB250	
Searchlight	
AIS Furuno	
Raymarine Chart Plotter	
Furuno GP150 GPS	
Furuno FE700 Depth	
Sailor RT2048 VHF	
Standard Horizon LH10 Hailer	
Furuno RD30 with Airmar Weather station	
Sperry Navipilot V Auto Pilot	
Navigat X Mk II Gyro	
Navigat A MK II Gy10	
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### **RADIO ROOM**

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Inmarsat C

Sailor TT3603E Message Center

Sailor LRIT

Furuno NX700 Navtex

Furuno Color Video Sounder

Sailor VHF

### **GALLEY/LAUNDRY**

New galley 2023 (Providence Froid)

Commercial Multi-top Miele Hob

2 Miele Ovens

2 x Miele High Speed Commercial Dishwasher

Gram Refrigerator & Freezer

2 x Miele Washing Machines

2 x Miele Dryers

Miele Microwave (crew mess)

2 x Gram Refrigerators & Freezer (Laundry)

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Miele Microwave (crew mess)

2 x Gram Refrigerators & Freezer (Laundry)

### **BREAKFAST AREA**

Icemaker

Coffee machine

**Gram Refrigerator** 

Miele High Speed Commercial Dishwasher

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Icemaker

Coffee machine

**Gram Refrigerator** 

Miele High Speed Commercial Dishwasher

### **BOAT DECK BAR**

Virtrifrigo Icemaker

2 x Virtrifrigo Fridges

Miele hot plate

Miele grill

Miele hob

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Miele hot plate

Miele grill

Miele hob

### **DECK EQUIPMENT**

Bridge deck jacuzzi (2,000L 8 person)

3 x Kalenberg Trumpet Horns

20" Carlisle and Finch search light



Observator magnetic compass

**EPIRB** 

Steen anchor windlass

2 x 500 lb. Stockless anchors

2 x 400 feet 5/8" anchor chain

Swim platform with shower

Opacmare 1000kg lowering transom

2 x Atlas 500kg tender crane (foredeck and swim platform)

Standard Communications LH10 Loud Hailer

- 4 x 12person Life Rafts
- 2 x Aft Deck capstans
- 4 x Helm chairs on sundeck
- 2 x Marquip passerelle

Starboard hydraulic passerelle

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Starboard hydraulic passerelle

### **AV ENTERTAINMENT**

Refitted in 2020 - 2022 by Newtech

New intercom system

SMART TV's throughout

SKY Satellite (English)

IPTV (Global streaming)

Apple TV

Sonos

AMX Controllers (Ipad)

V-SAT

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Apple TV

Sonos

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V-SAT

### **TENDRES & TOYS**

- 1 x Nuovajolly (Prince 38) RIB with 2 x 300HP Yamaha Outboards
- 1 x 3.4m Zodiac with 25Hp Yamaha Outboard
- 2 x Yamaha FX Wave Runners (750 Hp) features Fly-Board



- 2 x Jet Surf Boards MXR (0.9 litre Hp)
- 1 x Fun Air Inflatable Runway
- 1 x Jobe Trampoline
- 3 x F5 (Seabobs) 2016
- 2 x O'Neil Wakeboards
- 2 x Jobe inflatable doughnuts
- 2 x Sea fishing rods + 2 x Casting rods
- 10 x Snorkel masks & flippers

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#### **REFIT HISTORY**

2022 - 2023

New Opacmare aft passerelle

Generator top end rebuild

Full service of windlasses

Paint warranty from 2021

Engine room ventilation cleaning, new controllers installed

Overhaul of engine room fans



Cleaning of exhaust ducts

Air duct ventilation cleaning New clean lube oil pump Dirty lube oil pump service Fresh water pump overhaul Diesel tank gaskets replaced Grey water tank pumps and gaskets overhauled Main engine fuel pumps overhauled Auto greasers installed on steering gear Air compressor service and automatic drain valves installed Starboard side propeller balancing test HMX System pipework repairs Main engines - new fly wheels, eliminate gearbox leaks, injection system inspected, heat exchanger inspected, governors inspected Generators - clean heat exchangers, new additional blowers, new insulation, coolant system overhaul, new breathers New bilge manifold in lazarette Lazarette bilges cleaned and painted Lazarette pipework reorganised Bilge & fire pumps overhauled Corrective action on fire pumps Fuel purifier repaired Second water maker installed New generator accelerator filter for removal of soot Crew interior lighting rebuilt New VMC's in lower guest and crew cabins for air handlers New galley layout and installation of new professional equipment Breakfast bar new equipment and layout Bridge deck bar refurbishment Air conditioning overhaul, new seawater pumps & new pipework 800-826-2807 Info@MurrayYachtSales.com Murray Yacht Sales



Autopilot, tiller & gyro revision Radio equipment service Service Furuno radars New 1,000 Kg Opacmare tender lift rams 2020 - 2022 Reinstated Lloyds classification & MCA compliance Exterior deck rebuild (Larvor) Full interior rebuild (Lazer) Full interior redesign (Boutsen Monaco) Full AV upgrade (Newtech) Full exterior repaint New shore power converter 90 Kva Main engines top end rebuild at 5,000 hours Main switchboard rebuilt Commercial registration Hull sandblasting All tanks inspected and welded as required Tanks sandblasted Fairing of waterline New deckhead panelling All new teak decking where not replaced in 2019 All capping rails stripped and rebuilt Fresh water tanks inspected & approved by Lloyds Various deck metal works New sundeck handrails Metal work for jacuzzi support New stairs to sundeck New bow thruster protection All piping inspected and approved by class



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Corrosion treatment in passageways Master ensuite rebuilt New bridge deck bar Tender engine rebuild AC works in guest cabins Double wall fuel lines Fairing on hull deflections New handrails Replacing engine room insulation New hull fairing New bridge deck hatches New underwater lighting New jacuzzi and plumbing New sundeck awning and fixing plates Atlas rane davit on swim platform New bridge deck seating New navigation lighting New interior electricals Corrosion and paint adhesion failure repair New main deck seating New main engine mounts New electrical blinds AV/IT Power cables supply & installation CO2 Extinguishers in galley New exterior lighting New galley insulation Hardware maintenance and repair Exterior varnish repairs New emergency lighting throughout

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New bathroom extractor/lighting switches Bow thruster service Pressure test bypass main engines New non return valves New foredeck lighting New sofa fixing plates & TV supports Closing 2 breaches in forepeak Propspeed application on propellers Final megger testing on electrical systems Bridge deck seating reinforcement Sundeck hatches reinforcement Roxtec VIP & lazarette bulkhead New black water connection Electrical improvements in crew area Velox application on undersection of swimming platform Main deck aft new AV Additional fire detectors installed Exhaust repairs Mast modifications for VSAT plate New shaft seals New emergency batteries New emergency switch board Ultrasonic protection of the hull New pumps for sewage plant Commissioning of HMX sewage treatment plant Service propulsion system and preheaters Coolant flushed and replaced New starting motor Upgraded AC system with additional fan coils

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New electronic main engine commands Steering gear maintenance New safety plan / GA Stability studies & draft marks drawings Crew area rebuilt New Atlas foredeck crane Fridge & icemaker service Stabilizer replacement piping BNWA and bridge equipment upgrades New depth sounder Exhaust lagging replaced Water maker & water treatment service 2019 Vosper stabilizers overhauled and recommissioned New steering gear pumps New piping insulation for boilers Repair and upgrade of stainless-steel capping rail Repair of stainless-steel swim ladder VIP cabin piping repairs New teak door on aft deck Galley & laundry room new floor New hinges and overhaul of passerelle hatch and transom door Lazarette hatch modification Overhaul of generator pre-heaters Passerelle storage rebuilt with new insulation New swim platform tender lift pack installed New valves and modification of pipework Sea chests cleaned, inspected and new valves fitted Service of engine room 110V sockets and inspection of all wiring Murray Yacht Sales Info@MurrayYachtSales.com

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All engineer solenoids inspected and replaced as required New boiler heater installed Tank alarm system inspection and diagnostic Main alarm panel inspection Bow thruster overhaul, new bow thruster flanges & motor brushes New gaskets and seals on sea water pumps Main engine turbo service (16 new injectors) New bilge alarm sensors Overhaul of stabilizers electrical motors Manual steering pump removed and overhauled New tail shaft brushes New black/grey water vent XRF test on both rudder shafts Bilge pump overhaul New carpet in VIP cabin Service of engine room blowers AC Fan coil service New helm windscreen Engine room doors replaced New galley storage fitted New teak for ladder to access swim platform New teak on aft deck (plus steel preparation) New swim platform and steel plating reinforcement New swim platform fenders New anchor shackles New crew area flooring New helm chair New swim platform teak

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Engine room blowers overhauled



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Reconstruction of deck heads New smoke & heat detectors Stabilizer shaft repair and service Bridge wood repaired New deck cleats Stern steel plating repairs Lazarette flooring painted Engine room floor panels painted New jet ski chocks New cushions and dining table upholstery 3 new AC chillers (360,000 BTU) Racor pre-filters overhauled New shaft & coupling seals Tailshaft & rudders pulled, overhauled and inspected by Lloyds New tailshaft bearings New bellow gaskets New stabilizer hosing pipes Vega tank sensors serviced Electrical subpanel cleaning Day fuel tank cleaning Removal and replacement of cathelco Megger test performed on all electrical systems Full water tank cleaning Lift raft cradle repaired New gangway New Maxwell windlasses / capstans New orthopaedic mattresses New Opacmare 600kg tender lift 2014

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Vibration Survey Engine alignment New hard stainless steel fuel lines New Magnetic compass **Props Balanced** New Magnetic compass New Wifi external antenna Cell phone booster and antenna Rebuild flexible shaft coupling New windshield wipers New 24 foot VHF radio antennas 2013 5 year bottom work Hauled Plating inspected and ultrasounded (over one thousand shoots) Anything suspicious was cut out and replaced (included all tanks) Steering disassembled and inspected with new bearings installed Stabilizers disassembled, new bearings, and new seals on stabilizer rams Bottom taken to bare steel and a new bottom system was applied with new primer and 3 coats of bottom paint New Shaft bearings New davit cable New PLC based central alarm system All new batteries House and Start and Genset 2 new life rafts 2012 New generators New Battery Charger 2010 Airconditioning in Engine Room



New ER exhaust fans

Extra 100 feet of anchor chain on both sides

2009

Load Bank including cupronickel water supply

Rebuilt both transmissions

Installed new engine mount system and alignment

2008

**Full Paint** 

Fair hull from bare steel

New Airconditioning compressors

New domestic water pumps

New Marine Sanitation Device/black water treatment

New Water makers

New cupronickel saltwater plumbing for gensets, water makers

New tank monitoring system

Upgraded adding 2 new life rafts (the yacht originally had only 2 now has 4)

New 5 blade props

Lots of work replacing areas of frequent/high corrosion with stainless steel

New head-hunter toilets throughout the yacht

### **REFIT HISTORY**

2022 - 2023

New Opacmare aft passerelle

Generator top end rebuild

Full service of windlasses

Paint warranty from 2021

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Overhaul of engine room fans

Cleaning of exhaust ducts



Air duct ventilation cleaning

New clean lube oil pump Dirty lube oil pump service Fresh water pump overhaul Diesel tank gaskets replaced Grey water tank pumps and gaskets overhauled Main engine fuel pumps overhauled Auto greasers installed on steering gear Air compressor service and automatic drain valves installed Starboard side propeller balancing test HMX System pipework repairs Main engines - new fly wheels, eliminate gearbox leaks, injection system inspected, heat exchanger inspected, governors inspected Generators - clean heat exchangers, new additional blowers, new insulation, coolant system overhaul, new breathers New bilge manifold in lazarette Lazarette bilges cleaned and painted Lazarette pipework reorganised Bilge & fire pumps overhauled Corrective action on fire pumps Fuel purifier repaired Second water maker installed New generator accelerator filter for removal of soot Crew interior lighting rebuilt New VMC's in lower guest and crew cabins for air handlers New galley layout and installation of new professional equipment Breakfast bar new equipment and layout Bridge deck bar refurbishment Air conditioning overhaul, new seawater pumps & new pipework Autopilot, tiller & gyro revision 800-826-2807 Info@MurrayYachtSales.com Murray Yacht Sales



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Corrosion treatment in passageways



Master ensuite rebuilt	
New bridge deck bar	
Tender engine rebuild	
AC works in guest cabins	
Double wall fuel lines	
Fairing on hull deflections	
New handrails	
Replacing engine room insulation	
New hull fairing	
New bridge deck hatches	
New underwater lighting	
New jacuzzi and plumbing	
New sundeck awning and fixing plates	
Atlas rane davit on swim platform	
New bridge deck seating	
New navigation lighting	
New interior electricals	
Corrosion and paint adhesion failure repair	
New main deck seating	
New main engine mounts	
New electrical blinds	
AV/IT Power cables supply & installation	
CO2 Extinguishers in galley	
New exterior lighting	
New galley insulation	
Hardware maintenance and repair	
Exterior varnish repairs	
New emergency lighting throughout	
New bathroom extractor/lighting switches	



Bow thruster service Pressure test bypass main engines New non return valves New foredeck lighting New sofa fixing plates & TV supports Closing 2 breaches in forepeak Propspeed application on propellers Final megger testing on electrical systems Bridge deck seating reinforcement Sundeck hatches reinforcement Roxtec VIP & lazarette bulkhead New black water connection Electrical improvements in crew area Velox application on undersection of swimming platform Main deck aft new AV Additional fire detectors installed Exhaust repairs Mast modifications for VSAT plate New shaft seals New emergency batteries New emergency switch board Ultrasonic protection of the hull New pumps for sewage plant Commissioning of HMX sewage treatment plant Service propulsion system and preheaters Coolant flushed and replaced New starting motor

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Upgraded AC system with additional fan coils

New electronic main engine commands



Steering gear maintenance New safety plan / GA Stability studies & draft marks drawings Crew area rebuilt New Atlas foredeck crane Fridge & icemaker service Stabilizer replacement piping BNWA and bridge equipment upgrades New depth sounder Exhaust lagging replaced Water maker & water treatment service 2019 Vosper stabilizers overhauled and recommissioned New steering gear pumps New piping insulation for boilers Repair and upgrade of stainless-steel capping rail Repair of stainless-steel swim ladder VIP cabin piping repairs New teak door on aft deck Galley & laundry room new floor New hinges and overhaul of passerelle hatch and transom door Lazarette hatch modification Overhaul of generator pre-heaters Passerelle storage rebuilt with new insulation New swim platform tender lift pack installed New valves and modification of pipework Sea chests cleaned, inspected and new valves fitted Service of engine room 110V sockets and inspection of all wiring

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All engineer solenoids inspected and replaced as required



New boiler heater installed

Tank alarm system inspection and diagnostic

Main alarm panel inspection

Bow thruster overhaul, new bow thruster flanges & motor brushes

New gaskets and seals on sea water pumps

Main engine turbo service (16 new injectors)

New bilge alarm sensors

Overhaul of stabilizers electrical motors

Manual steering pump removed and overhauled

New tail shaft brushes

New black/grey water vent

XRF test on both rudder shafts

Bilge pump overhaul

New carpet in VIP cabin

Service of engine room blowers

AC Fan coil service

New helm windscreen

Engine room doors replaced

New galley storage fitted

New teak for ladder to access swim platform

New teak on aft deck (plus steel preparation)

New swim platform and steel plating reinforcement

New swim platform fenders

New anchor shackles

New crew area flooring

New helm chair

New swim platform teak

Engine room blowers overhauled

Reconstruction of deck heads

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New smoke & heat detectors Stabilizer shaft repair and service Bridge wood repaired New deck cleats Stern steel plating repairs Lazarette flooring painted Engine room floor panels painted New jet ski chocks New cushions and dining table upholstery 3 new AC chillers (360,000 BTU) Racor pre-filters overhauled New shaft & coupling seals Tailshaft & rudders pulled, overhauled and inspected by Lloyds New tailshaft bearings New bellow gaskets New stabilizer hosing pipes Vega tank sensors serviced Electrical subpanel cleaning Day fuel tank cleaning Removal and replacement of cathelco Megger test performed on all electrical systems Full water tank cleaning Lift raft cradle repaired New gangway New Maxwell windlasses / capstans New orthopaedic mattresses New Opacmare 600kg tender lift 2014 Vibration Survey

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